

AMENDMENT TO THE SPECIFICATION

Please replace the title of the application as follows:

METHOD AND APPARATUS FOR POLISHING AN INTERNAL SURFACE OF AN ALUMINUM
EXTRUSION HOLLOW SHAPE

On page 18, please replace the paragraph on lines 8-21 with the
following.

While the polishing process is being performed, the plastic tube 6
is pressurized and pressed against the internal surfaces of the
cylindrical portion of the aluminum extrusion hollow shape W, the free
rings 23 and 24, and the ~~restricting~~ guide sleeve 17, respectively
preventing minute deflections of the external tube 3 caused by rapid
rotation of the rotation shaft 4 and the tool electrode 5, which
eventually prevents deflection of the tool electrode 5 in the
cylindrical portion. By disposing the guide sleeve 17 with a constant
length successively above the free ring mechanism 16, the plastic tube 6
can provide a contacting internal surface until the elastic grindstones
37 and 38 are completely withdrawn from the cylindrical portion of the
aluminum extrusion hollow shape W and stopped rotating, which can
prevent deflection of the external tube 3.

pls
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